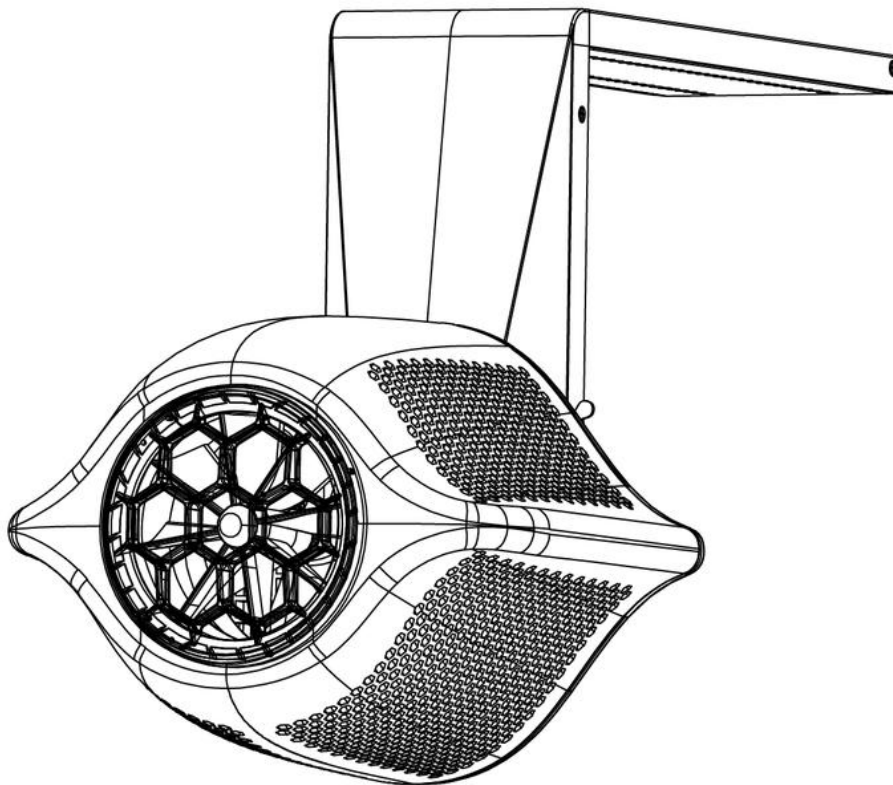


iGarden

iGarden Swim Jet M Series

User Manual



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1. Warnings and Important Safety Instructions

Please read and follow all instructions before installation:

Always read this manual and follow all safety instructions before installing or using this product, and keep this manual in a safe place.

1.1 When installing and using the Swim Jet, please follow the below safety rules:

- Check the Jet, controller, and cable wires for signs of damage or wear before use. If any problems are found, stop using the product and contact the dealer for repair or replacement.
- Do not operate the controller without fully understanding the possible consequences of incorrect operation.
- Before powering on, make sure that no one is near the inlet and outlet areas of the Jet.
- Avoid placing fragile objects around the Jet.
- To prevent damage to the Jet and to ensure personal safety, avoid exerting pressure on the Jet, such as sitting, straddling, stepping, and other dangerous behaviors.
- It is recommended that swimmers wear swimming caps and goggles during the use of Swim Jet.
- Consult a doctor if you are unwell before use. If you experience chest pain or tightness in the chest, shortness of breath or feel dizzy while using, stop exercising immediately.
- Do not dive near the Jet to avoid unexpected accidents.
- Make sure that there are no obstacles around the Jet and it is fully submerged before powering on.
- This Swim Jet must be powered by a residual current protective device (RCD) with a rated residual action current of not more than 30mA, ensure that this it is working properly before each use of the device.
- When not using the Swim Jet use for a long time, please disconnect the power supply.
-  DANGER: Do not insert any foreign matter into the water outlet.
-  DANGER: Do not attach any foreign matter such as leaves, pieces of paper, garbage bags and other coverings to the water inlet and outlet.
-  DANGER: Do not run the Swim Jet if there is ice in the pool.
-  DANGER: Stop using this product if the user's body temperature is significantly higher than normal, which may result in serious consequences, including loss of consciousness and risk of drowning.
-  DANGER: Do not put the Jet cable plug into water, and do not touch the plug of the controller or the Jet with wet hands.

-  **DANGER:** When performing maintenance or overhaul operations on the Jet, the controller must be disconnected to ensure operator safety and to prevent electrical accidents or device damage.
-  If the cable length is too long and the cable needs to be coiled into a circle, the diameter of the circle must be no less than 400 mm. If it needs to be coiled into multiple circles, please ensure that the diameter of each circle is no less than 400 mm, and it must be divided into multiple single circles on the ground.

1.2 Children safety:

- Do not allow children to use this product without adult supervision.
- Ensure that children are closely supervised at all times while using the product.
-  **DANGER:** The remote control is for adults only and should be kept out of reach of children.

1.3 Restrictions on the use of people:

- Individuals with limited physical/sensory or mental abilities should not use this product unless under the supervision of qualified personnel.
- This product should not be used after ingestion of alcohol, drugs or medications that affect responsiveness.

2. Recommended Installation Environment

- The operating ambient temperature of the controller: 0°C~ 43°C (installed in a dry and non-condensing environment, avoiding exposure to sunlight and rain).
- Recommended installation depth of the Jet (center of Jet from the water surface): 250mm (need to ensure that the Jet is completely immersed in the water)
- Operating water temperature of the Jet: +5°C~ +40°C.

It is the responsibility of the Swim Jet user to provide suitable conditions to ensure the optimum life cycle of the product. To comply with the warranty conditions, the user should maintain the water quality to following level:

- pH value: 7.0-7.8
- Chlorine: ≤0.5 mg/l
- Free chlorine: 0.3 mg/l to 2.0 mg/l
- Cyanuric acid: ≤100 mg/l
- Salt concentration: ≤0.4% (4000 ppm)
- Metal content: ≈0 mg/l

- Carbonate hardness: $\geq 2^{\circ}\text{dH}$
- Ozone (O₃): 0 mg/l
- Total chlorite and chlorate: ≤ 30 mg/l
- Oxidation reduction potential (ORP): ≥ 700 mV

Non-intended use

- Not for use in potentially explosive areas.
- Not suitable for harsh environments that contains gases, acids, vapours, substances and oils.
- Not for sewage.

3. Specification

Swim Jet M Series Specific Technical Parameters			
Model	M120	M180	M230
Supply Voltage	220-240V	220-240V	220-240V
Frequency	50/60Hz	50/60Hz	50/60Hz
Input power	500W	800W	1200W
Max Input Current	2.3A	3.5A	5.6A
Max flow rate	120m ³ /h	180m ³ /h	230m ³ /h
Maximum Outlet speed	2.8m/s	3.3m/s	4.0m/s

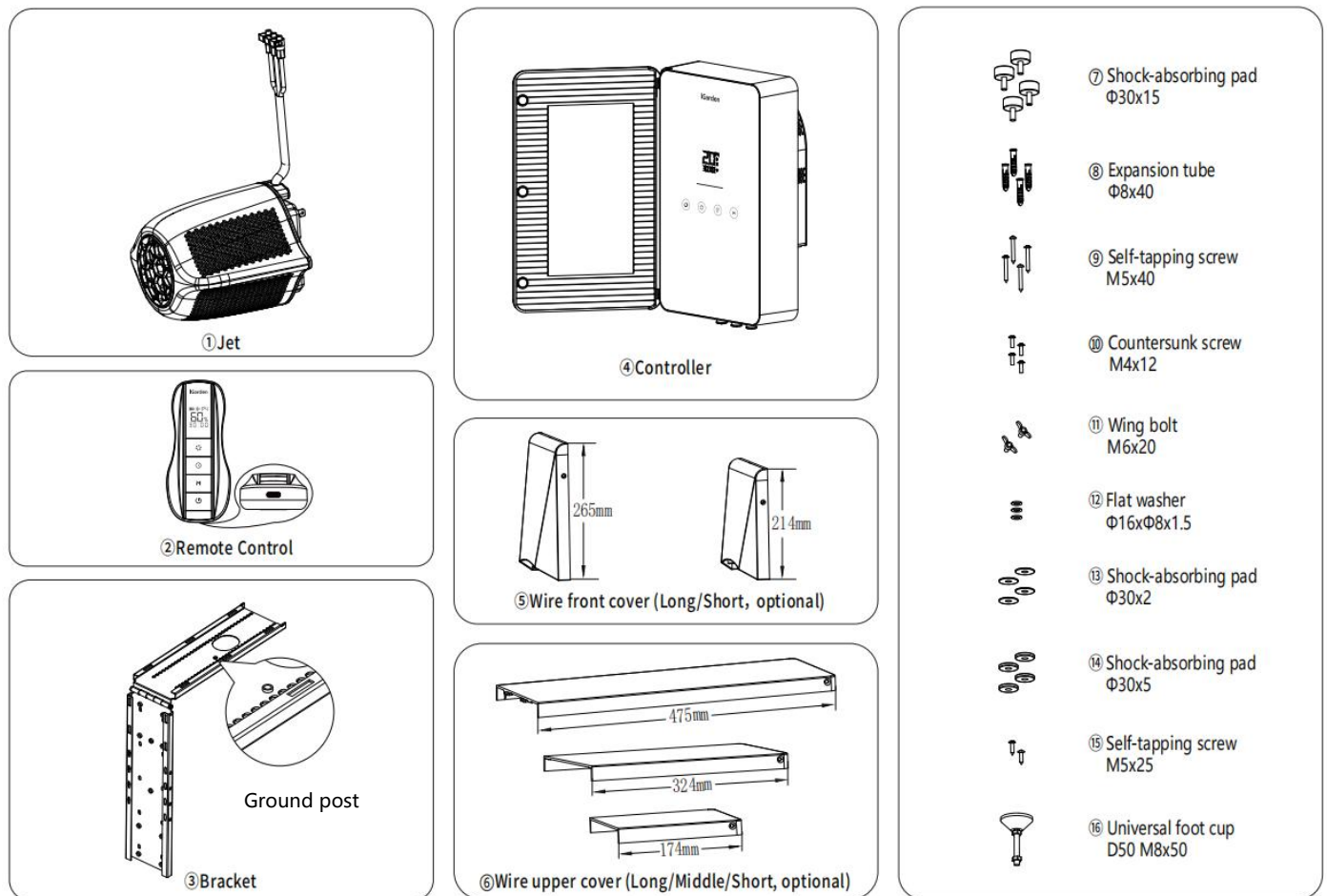
4. Configurations and Diagram

4.1 Configurations

SN	Description	Quantity
①	Jet	1
②	Remote control	1
③	Bracket	1
④	Controller	1
⑤	Wire front cover(Long/ Short, optional)	1
⑥	Wire upper cover(Long/Middle/Short, optional)	1
⑦	Shock-absorbing pad $\varnothing 30 \times 15$ EPDM	4
⑧	Expansion tube M8X40 PA66	6
⑨	Self-tapping screw M5X40 2205	6

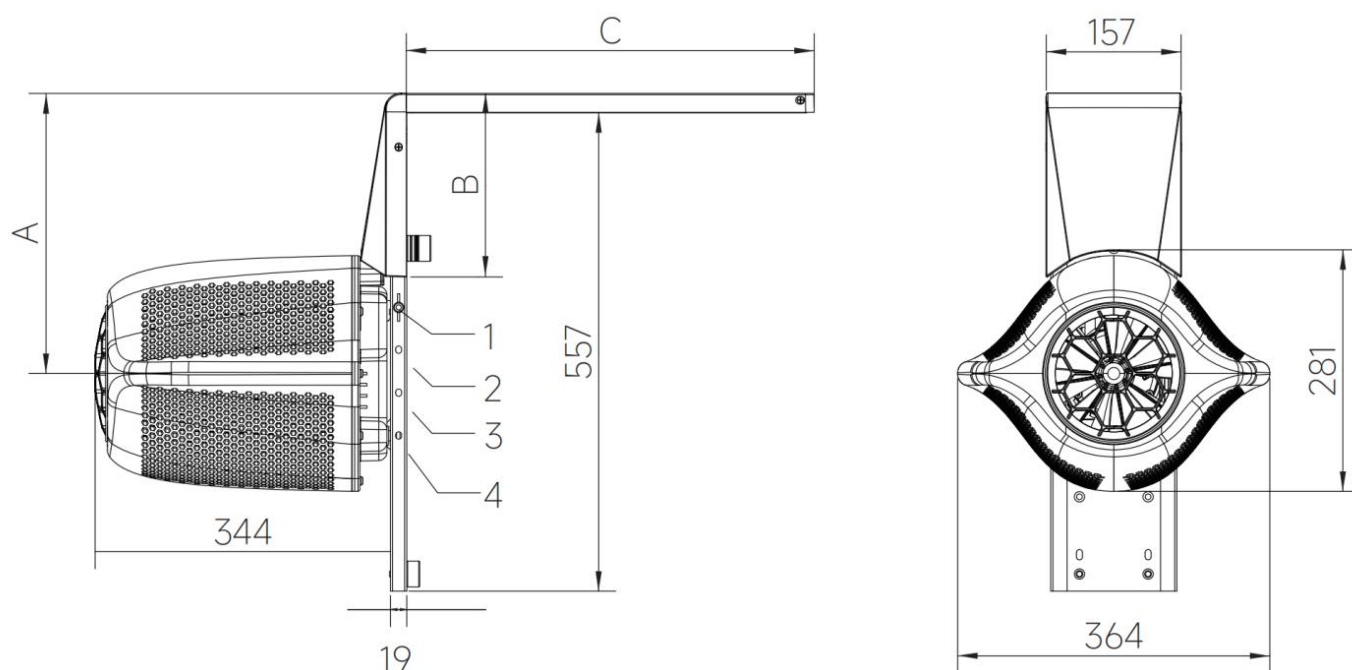
⑩	Countersunk screw M4X12 2205	4
⑪	Wing bolt M6X20 2205	2
⑫	Flat washer $\phi 16 \times \phi 8 \times 1.5$ 2205	3
⑬	Shock-absorbing pad $\phi 30 \times 2$ EPDM	4
⑭	Shock-absorbing pad $\phi 30 \times 5$ EPDM	4
⑮	Self-tapping screw M5x25 2205	4
⑯	Universal foot cup D50 M8X50	1

4.2 Diagram



5. Installation Process

5.1 Jet structure diagram

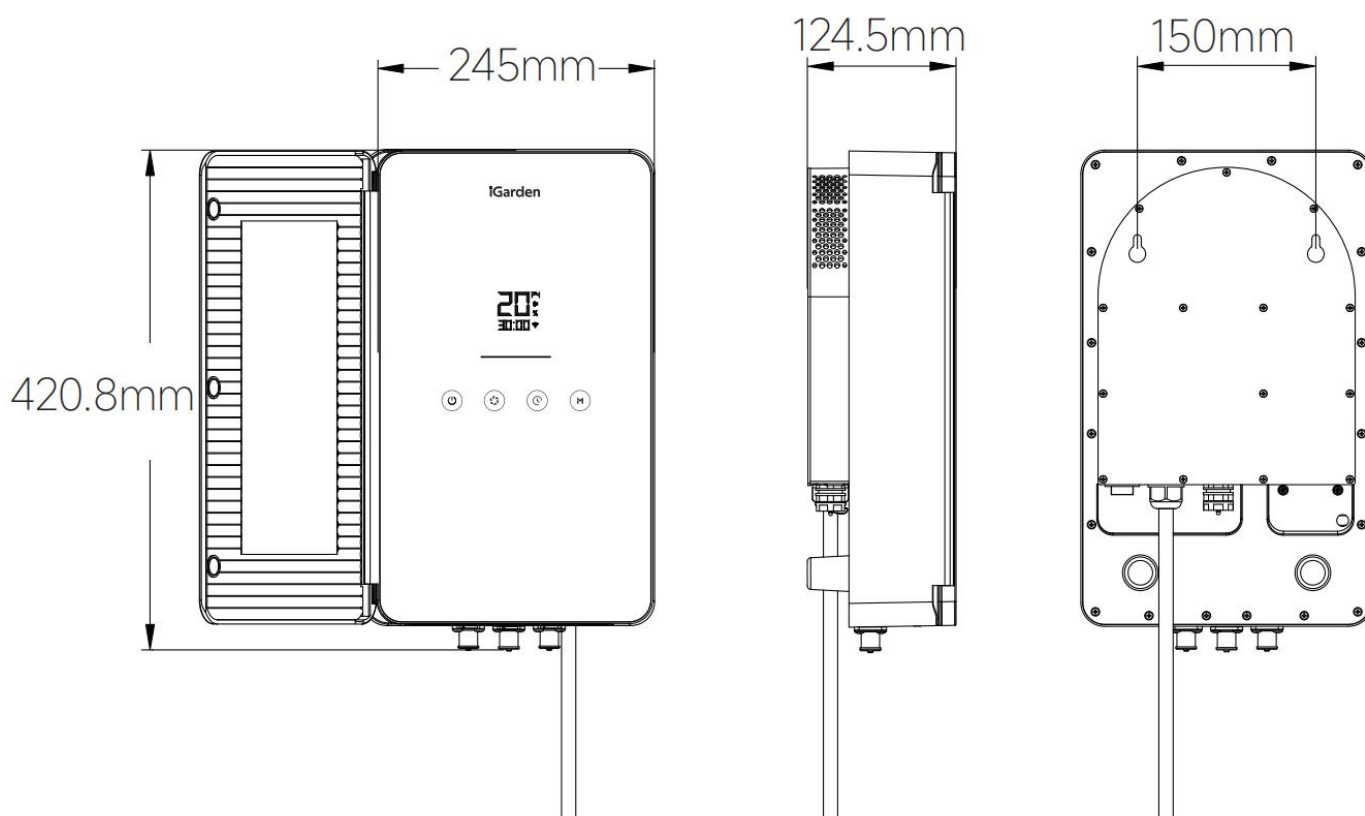


According to the distance from the center of the Jet to the pool shore, different types of cable front covers can be selected, as shown in the following table:

Jet hanging position	Distance from Jet center to pool shore A (mm)	The length of the wire front cover B(mm)	The length of the wire upper cover C(mm)
1	305	214	475/324/174
2	355	265	475/324/174
3	405	265	475/324/174
4	455	265	475/324/174

Note: Choose the wire upper cover(C) according to the length of pool coping.

5.2 Controller structure diagram



Precautions for installing the controller:

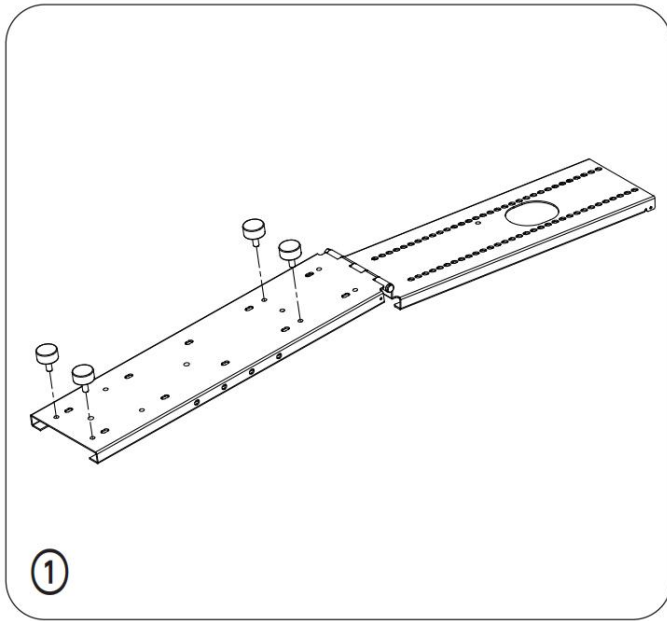


DANGER: Ensure that the controller is turned off before installation to avoid injury from accidental startup;

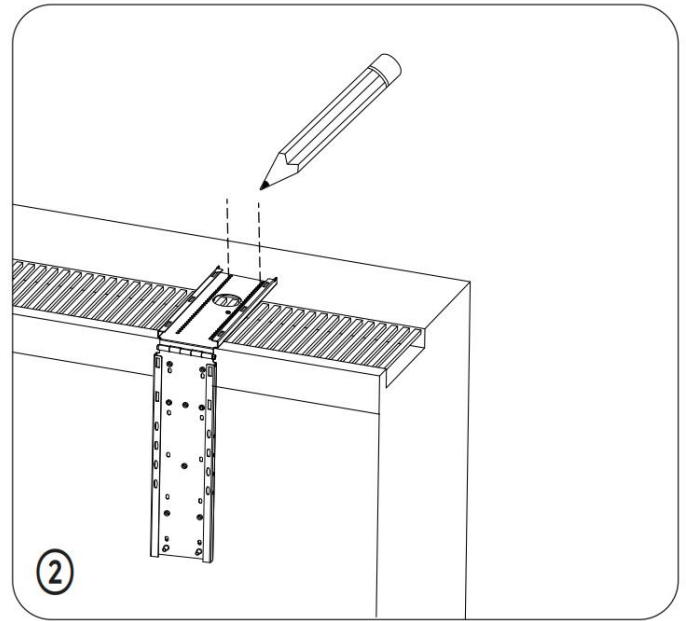
Installation environment:

- Ensure that the controller is installed at least 3 meters from the edge of the pool and in a well-ventilated, dry, non-condensing area, protected from the direct effects of rain and pool splash.
- For controller installed outdoors, it is recommended that additional shields be added for protection.
- To ensure adequate heat dissipation, keep a space of at least 30 cm around the controller.

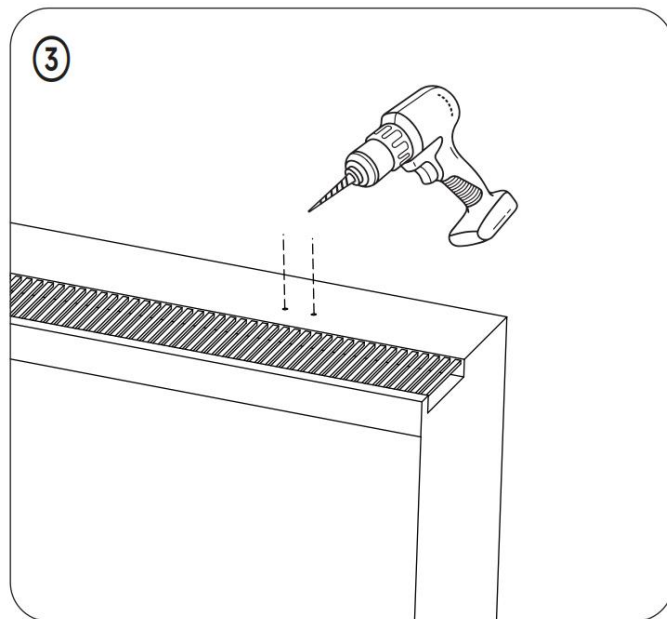
5.3 Installation instruction diagram



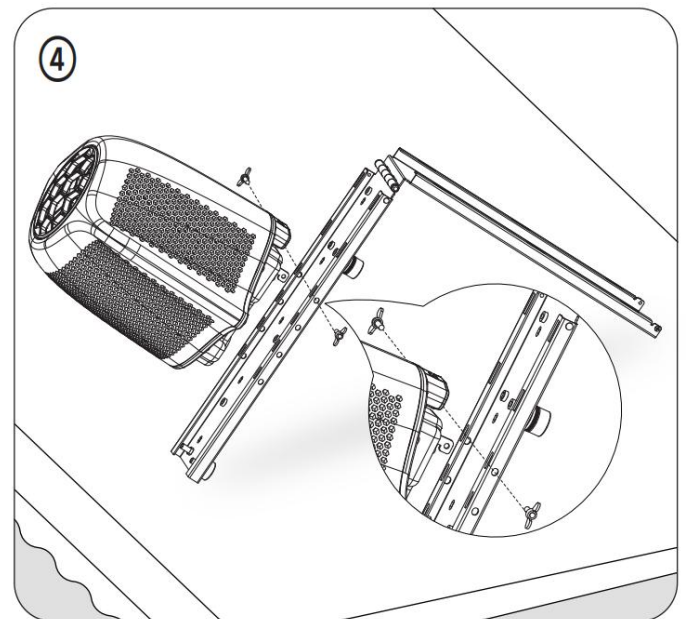
① Install the Shock-absorbing pad $\phi 30 \times 15$ on the back of the bracket assembly.



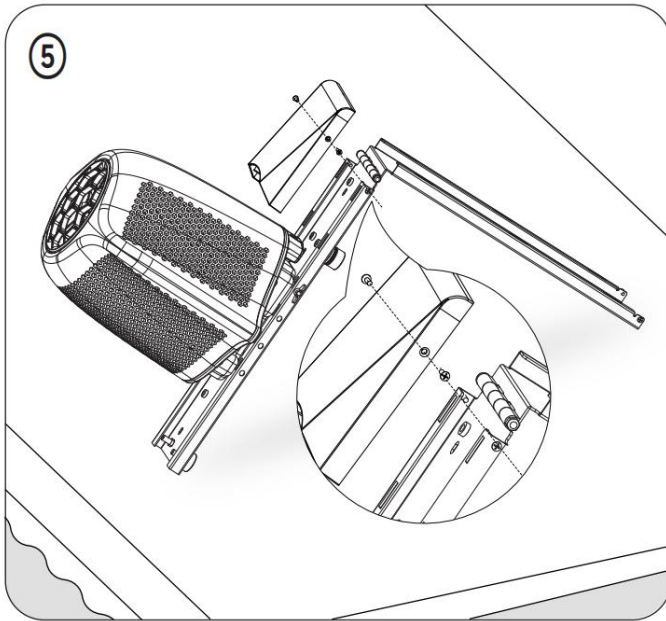
② Lay the bracket flat to the mounting surface and mark the location of the mounting holes.



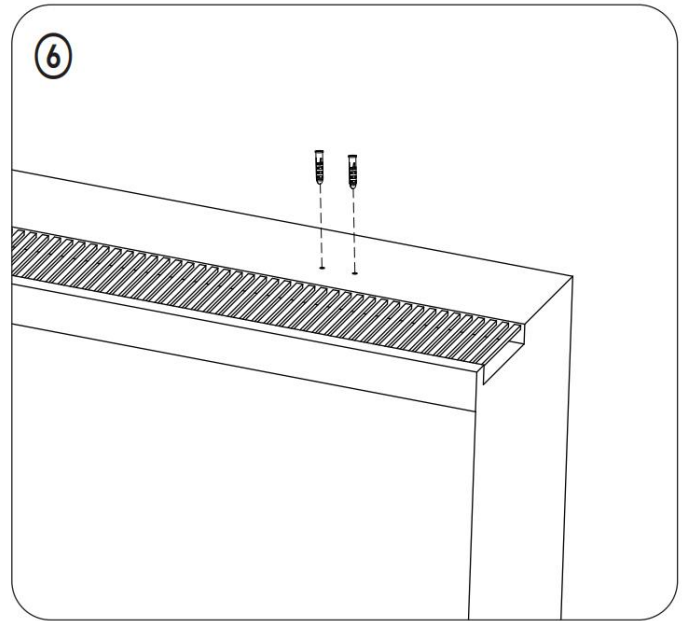
③ Drill the holes according to the installation holes, the recommended drill diameter is 8mm and the hole depth is 45mm. Take care to avoid electrical wires, gas pipes and water pipes to avoid



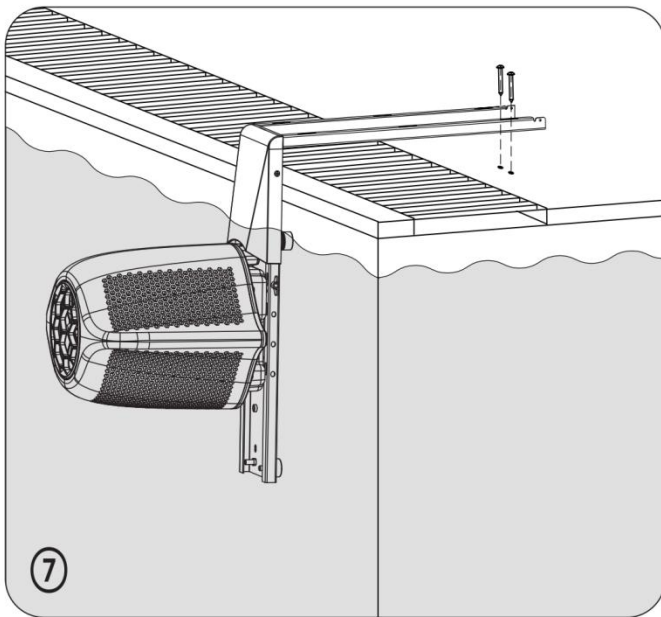
④ Install the Jet hooks by aligning them with the bracket openings. Tighten the Wing bolt M6X20 to secure the Jet.



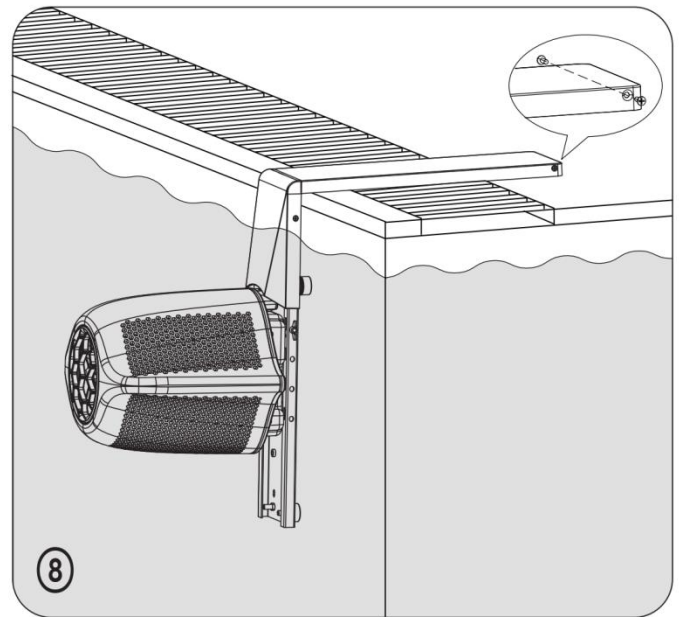
⑤ According to the height from the water surface to the bank level select the appropriate wire front cover to install, use the Countersunk screw M4X12 to lock.



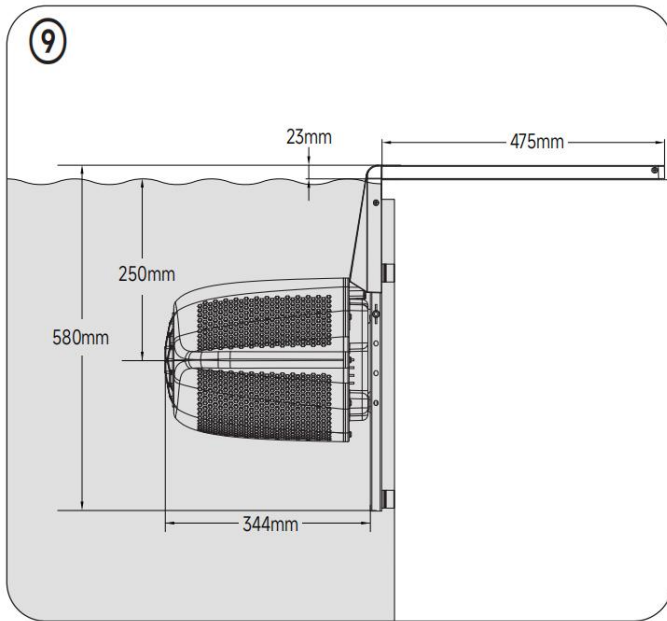
⑥ Install the Expansion tube M8X40



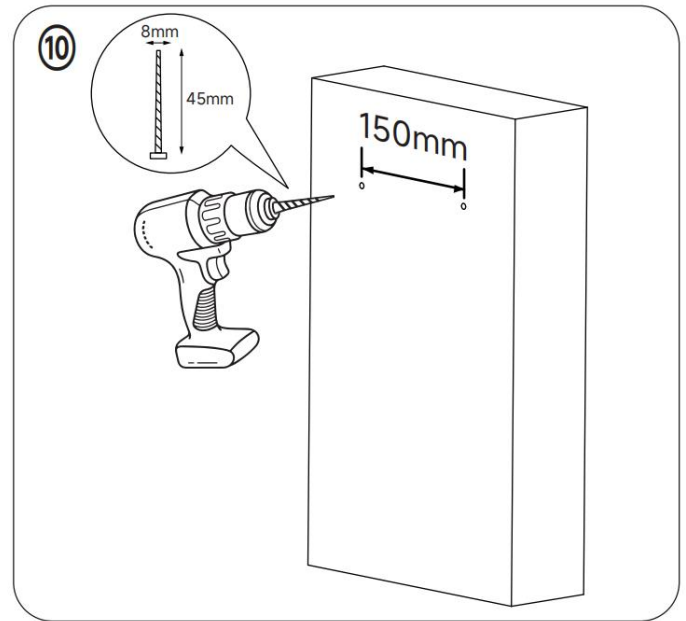
⑦ Place the Jet in the water, align the holes of the bracket with the holes of the expansion tube, and then tighten the Self-tapping screw M5X40 and the Expansion tube M8X40 to fix the bracket.



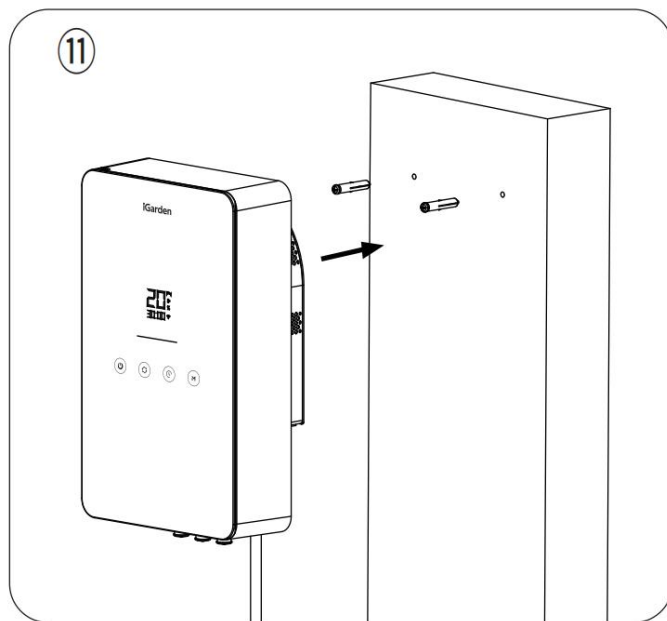
⑧ Insert the wire upper cover hook into the corresponding bracket opening and slide it forward to fit the front cover. Lock the cover with the countersunk screw M4X12.



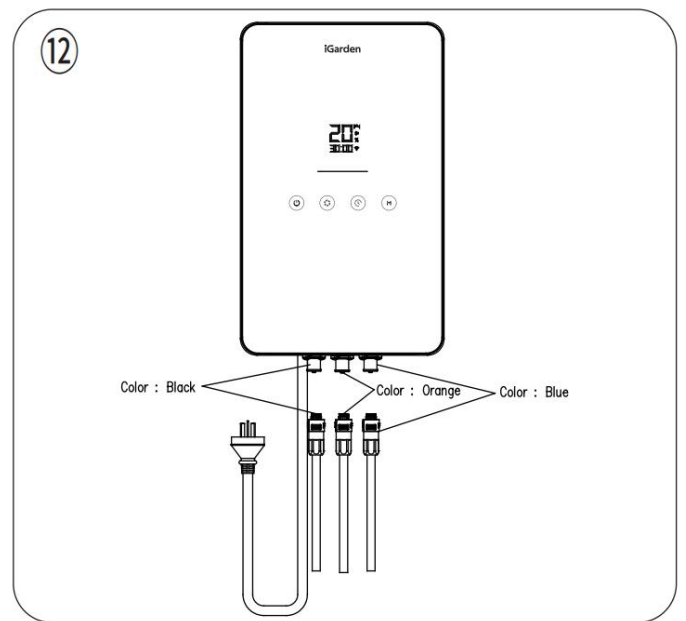
⑨Ensure that the installation depth is 250mm from the water surface to the center of the Jet to ensure the best swimming experience



⑩Drill 2 holes horizontally in the wall, 150mm apart, recommended drill diameter 8mm, hole depth 45mm.



⑪After completing the installation of the Expansion tube and the Self-tapping screw, the controller can be aligned with the holes to hang, pay attention to the direction of installation to ensure that the cable jacks is underneath.



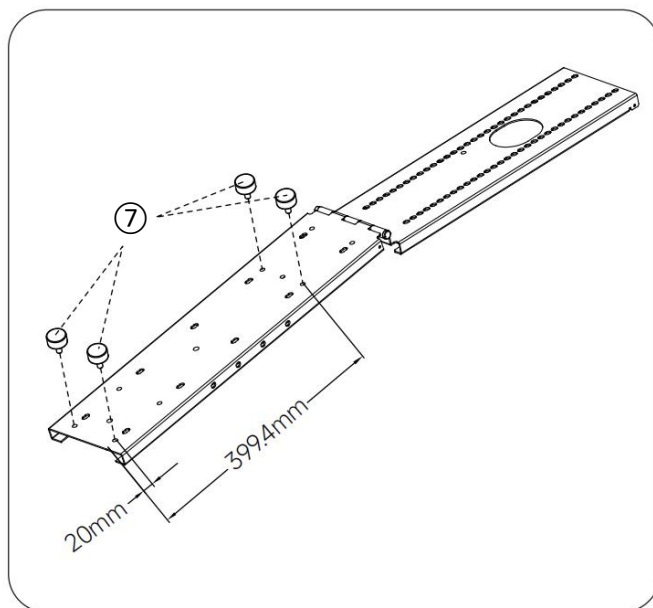
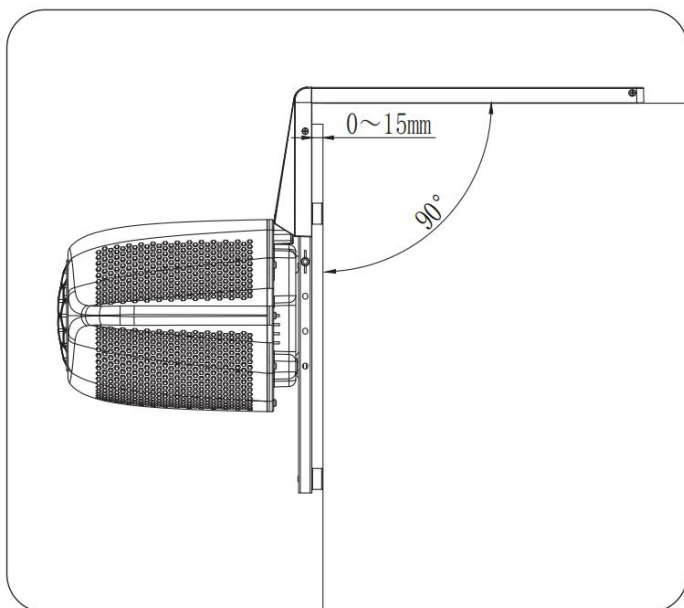
⑫The jet cable and the controller bank socket are mated and plugged in according to the corresponding colors, which correspond to black/orange/blue.

5.4 Bracket installation instruction

Depending on the pool wall, follow the steps below:

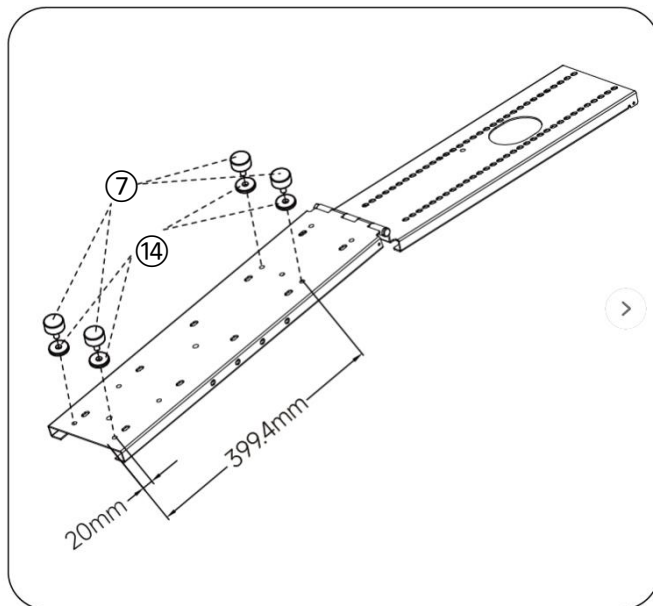
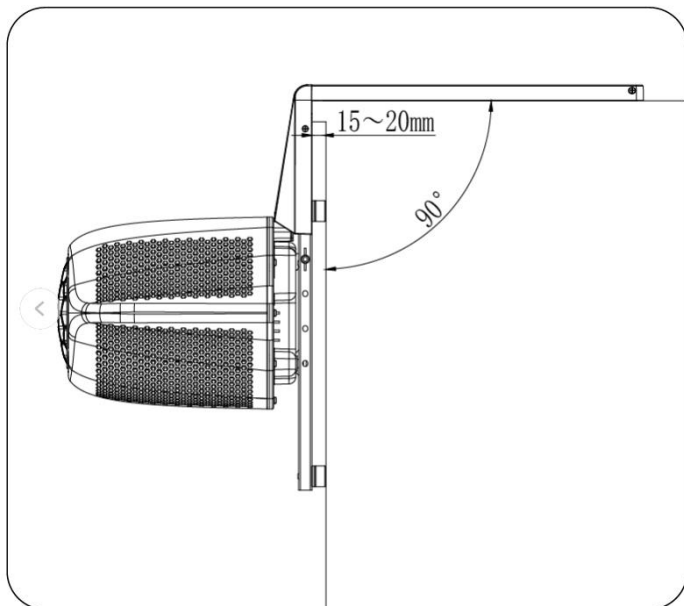
5.4.1 Top edge of pool bank $\leq 15\text{mm}$:

- Install ⑦ Shock-absorbing pads $\phi 30 \times 15$ on the back of the bracket assembly.



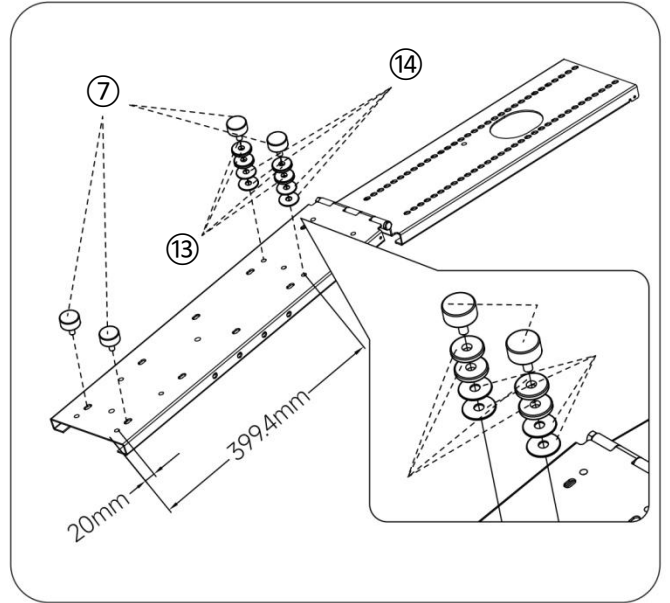
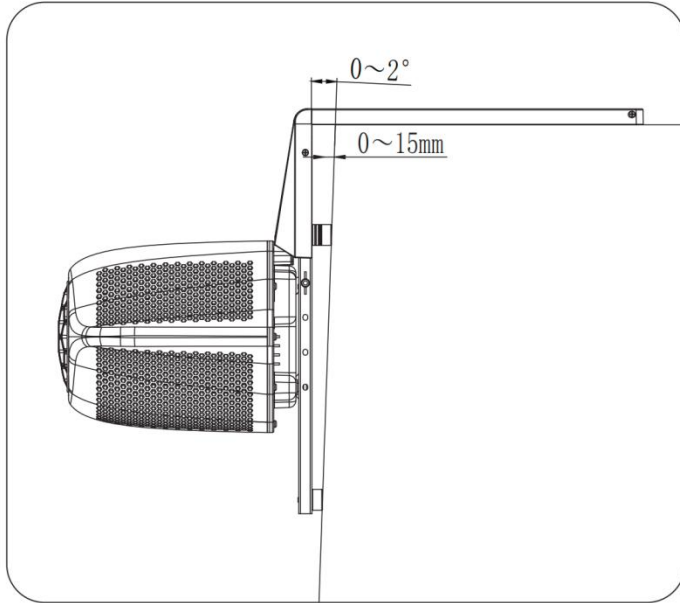
5.4.2 $15\text{mm} < \text{Top edge of the pool bank} \leq 20\text{mm}$:

- Install ⑦ Shock-absorbing pad $\phi 30 \times 15$ and ⑭ Shock-absorbing pad $\phi 30 \times 5$ at the same time.



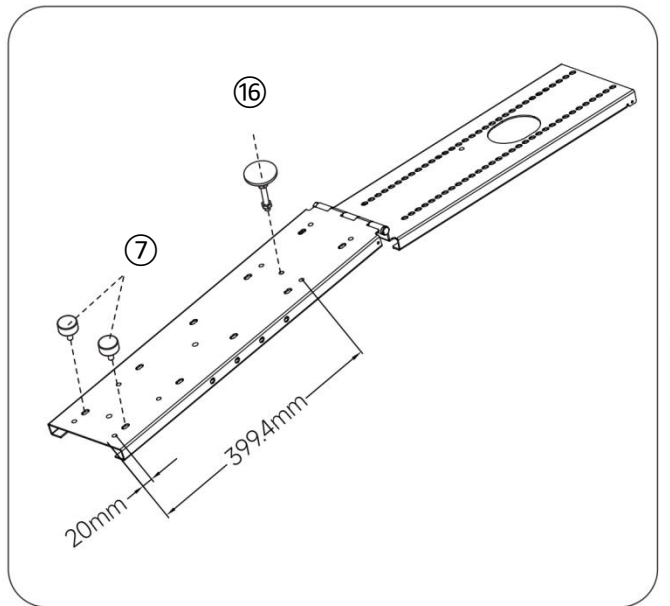
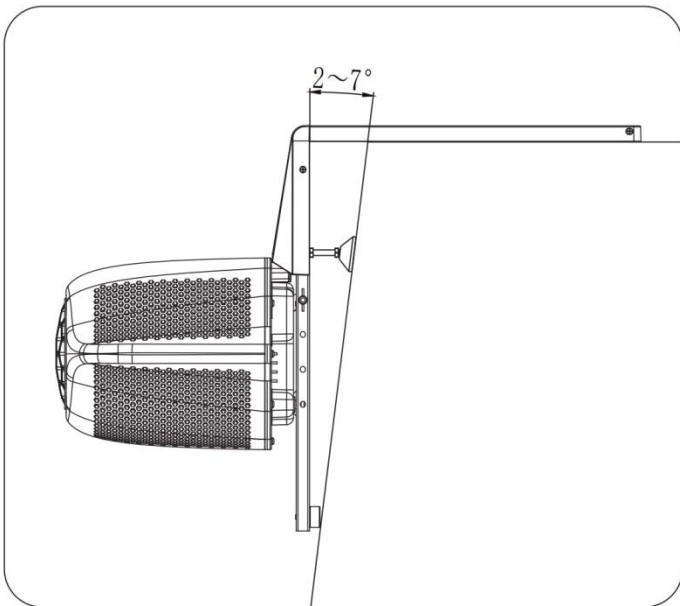
5.4.3 If the pool wall has a slight inclination ($\leq 2^\circ$)

- Install ⑬ Shock-absorbing pad $\phi 30 \times 2$ and ⑭ Shock-absorbing pad $\phi 30 \times 5$ on ⑦ Shock-absorbing pad $\phi 30 \times 15$ as shown in the picture.

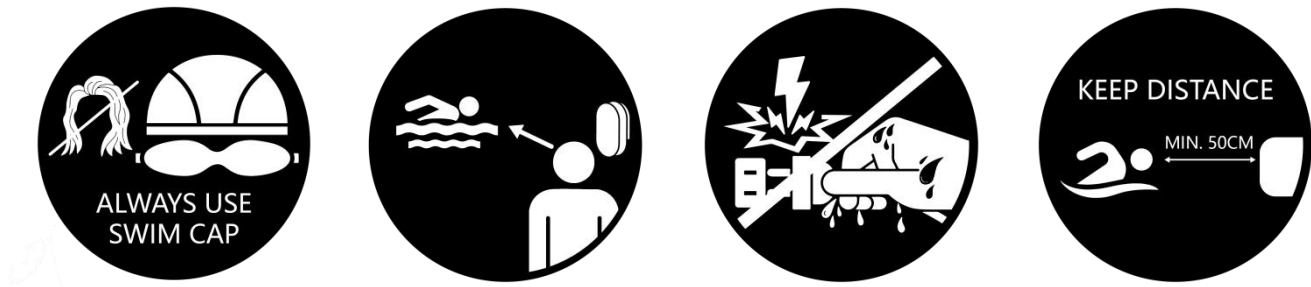


5.4.4 Pool walls with high inclination ($2^\circ \leq \text{inclination} \leq 7^\circ$)

- Use a combination of ⑦ Shock-absorbing pad $\Phi 30 \times 15$ and ⑯ Universal foot cup D50 M8X50 for installation.



6. How to Use Swim Jet



6.1 Check before usage

a. Check the power supply and connections;

- Make sure the power is off.
- Check the cables: check that all cables are connected correctly and are not damaged or worn, if damage occurs, do not use the product and contact the agent for repair.

b. Check the Jet and pool condition

- Make sure the Jet is fully submerged.
- Clear obstacles: check that there are no obstacles in the pool, especially near the Jet, to ensure that there is no interference with the operation of the Jet.

c. Safety check

- Earth leakage protection: Confirm that the residual current device (RCD) is working properly.
- Wear a swimming cap and goggles.

d. Operation preparation

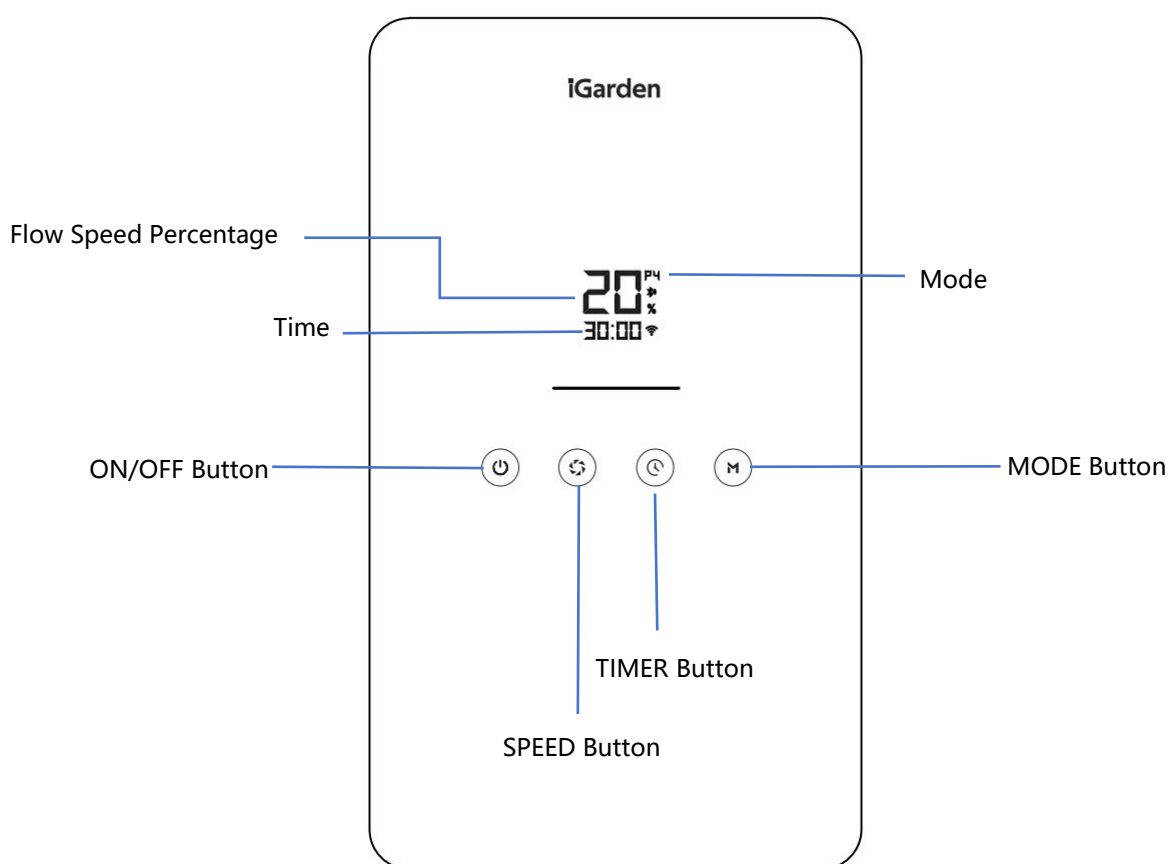
- Operation check: Before start-up, make sure there is no one near the Jet; keep watching the Swim Jet while you start it.
- Controller panel: Check the controller panel to see if there is any damage or cable loosen.

e. Usage tips:

-  DANGER: Do not plug or unplug the power plug with wet hands to prevent electric shock.
- Keep safe distance: Maintain a safe distance of at least 50 cm from the Jet during operation.

f. After confirming the above safety, the user can power on the power operation

6.2 Touch button description



Name	Function	Description
ON/OFF 	1、 Power on	After connecting to the power supply, press and hold the ON/OFF Button for 2 seconds to power on. The Jet will default to free mode upon startup.
	2、 Power off	Hold for 2 seconds to power off. The memory flow rate will be saved before shutting down and will be used by default when the Jet is turned on next time.
	3、 Pause	Quick click pause while the mode is running. If there is no operation for 30 minutes in the pause state, the system will automatically shut down.
	4、 Resume	Quick click in the paused state to resume the pre-paused state.
MODE 	1、 Switch mode	Tap to switch to different modes, Free Mode(P0), Training Mode(P1-P4) and Surfing Mode(P5).
TIMER 	1、 Enter timer	Quick click to enter timer mode.
	2、 Adjust different timer	Tap the TIMER button to adjust, there are six timers:15min, 30min, 45min, 60min, 75min, 90min.

SPEED 	1、Adjust speed	Click the SPEED button to switch the flow speed, there are five speeds: 20%, 40%, 60%, 80%, 100%
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6.3 Mode description

6.3.1 Mode introduction

Mode Type	PO(Free)	P1(Beginner)	P2(Intermediate)	P3(Advanced)	P4(Endurance)	P5(Surfing)
Duration	Optional	15mins	20mins	25mins	30mins	Optional
Percentage of speed range	20% - 100%	20% - 35%	45% - 70%	70% - 85%	45% - 65%	30% - 100%
Feature	Supports manual setting of flow rate levels (20%, 40%, 60%, 80%, 100%), with no time limit, suitable for daily relaxation or technical practice.	Low speed fluctuations with intermittent changes in flow rate, suitable for beginners and recovery training.	The flow rate remains at a moderate level with intermittent changes, ranging from 45% to 70%, with more obvious alternations between strong and weak wave.	The flow rate is continuously at a high level, with intermittent changes, ranging from 70% to 85% with greater wave	Endurance training, focusing more on the continuity of swimming training.	The flow rate switches quickly, simulating a real surfing experience

Note: In surfing mode, the water flow changes at a high rate and has a certain impact force. Users are advised to wear appropriate swimming equipment, such as swimming rings, floating sleeves, back floats, etc., while wearing a swimming cap and goggles to ensure safety.

6.3.2 Mode flow speed details

Swim Jet has 6 modes, free mode (P0), training mode (P1, P2, P3, P4), surfing mode (P5). You can switch between different modes by clicking the MODE button  .

P0(Free):

Duration	Optional
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Inverter Speed	20%, 40%, 60%, 80%, 100%
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P1(Beginner):

Duration	0-2min	3-5min	6min	7-9min	10min	11-13min	14-15min
Inverter Speed	20%	30%	20%	35%	20%	30%	20%

P2(Intermediate):

Duration	0-3min	4-6min	7-8min	9-12min	13min	14-17min	18-20min
Inverter Speed	45%	55%	45%	70%	45%	55%	45%

P3(Advanced):

Duration	0-5min	6-9min	10min	11-14min	15min	16-20min	21-25min
Inverter Speed	70%	80%	70%	85%	70%	80%	70%

P4(Endurance):

Duration	0-7min	8-24min	25-30min
Inverter Speed	45%	65%	45%

P5(Surfing):

Duration	Optional
Inverter Speed	Surfing Wave

6.4 Speed adjustment

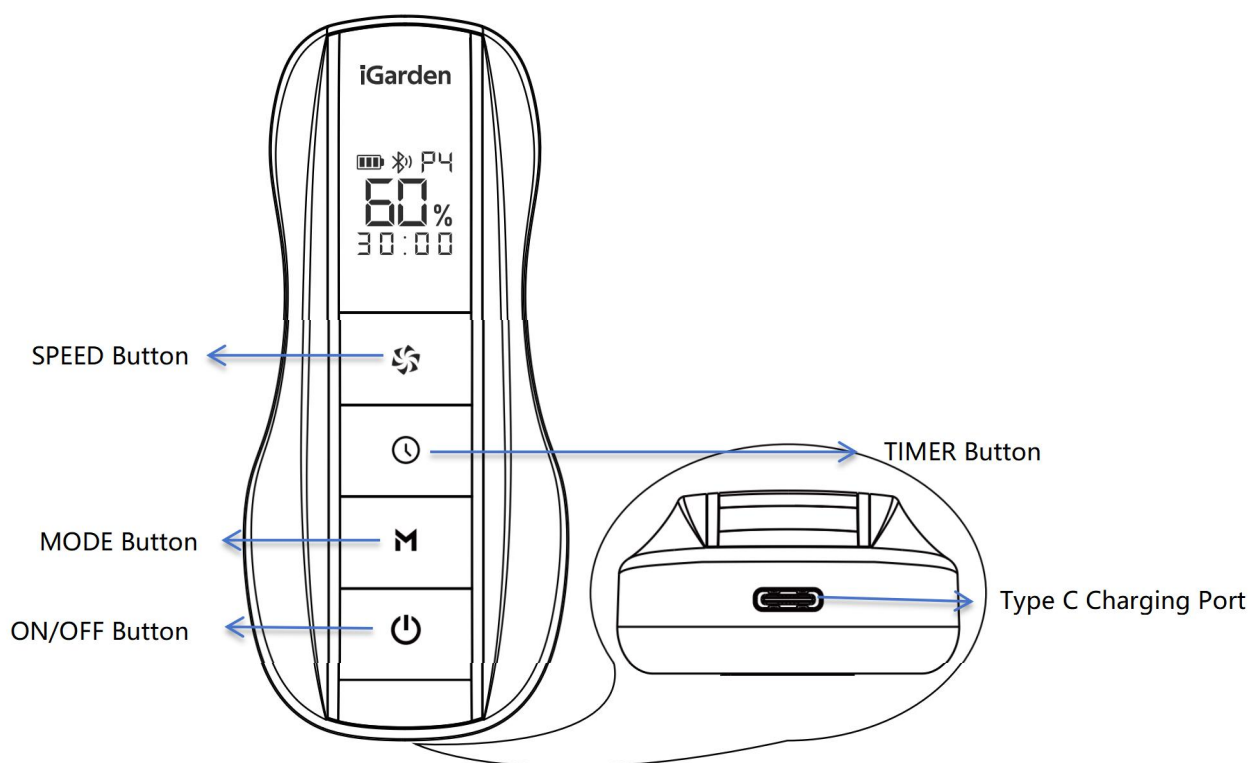
Click the SPEED button  to switch the speed in sequence (20%/40%/60%/80%/100%). In training modes P1~P4, click the SPEED button  can change the speed, but it is only valid for the current time period and will not affect the entire training plan.

Note: In Surfing mode, the speed cannot be adjusted.

6.5 Timing setting

Click the TIMER button  to enter the setting state, click again to select the training time (15/30/45/60/75/90 minutes), and you can also select 5 flow speeds (20%/40%, 60%/80%/100%). The timer mode will automatically start after 3 seconds of no operation, and the time will start to count down. After the countdown ends, the running time and speed will flash, and then enter the free mode. The speed can be adjusted at any time during the timer mode. Press the MODE button  switch to exit timer mode, this is also applies to other operating modes.

7. How to Use the Remote



7.1 Power On

7.1.1 Operating Steps

- In the powered-off state, press and hold the Power On/Off button  for 2 seconds. The remote screen will light up and display .
- After successful Bluetooth pairing, the screen will synchronize and display real-time information from the controller (e.g., current flow rate intensity, operating time, current mode, Bluetooth connection status).

7.1.2 Remote Placement

- The remote can be magnetically attached to the right side of the controller and the wire upper cover. Both

locations have dedicated magnetic attachment points and are marked with stickers for easy identification and placement.

7.1.3 Bluetooth Connection Error Handling

- If the Bluetooth connection fails, the screen will freeze on the current interface, and the Bluetooth icon will flash rapidly, indicating that the device cannot be controlled. At this time, move closer to the controller (signal source) to allow automatic Bluetooth reconnection. Once connected, the controller's interface information will be displayed synchronously.
- When powered on, the remote's button operations function the same as the controller, and their information remains synchronized in real time.

7.1.4 Transmission Range Description

- The effective Bluetooth transmission range between the remote and the controller is 20 meters(≤ 20 meters) (in an ideal unobstructed environment-there is no obstruction between the remote and the controller). Actual range may be reduced due to obstacles or signal interference. It is recommended to keep the devices within line of sight during use.

7.1.5 Water ingress treatment

- Water ingress treatment: If the remote falls into the swimming pool, take it out as soon as possible and follow the steps below to handle it.

1. Shake off water: Gently shake the remote (opening facing downward) to remove water from ports/gaps.
2. Wipe the surface: Use a dry cloth to absorb moisture from the casing, charging port, etc.

Note: Do not turn on or charge the device if there is any residual moisture, and do not use high temperature drying.

7.2 Power Off

7.2.1 Operating Steps

- Press and hold the Power On/Off button  for 2 seconds until the screen turns off.
- If the controller is on, turning off the remote will also trigger the controller to shut down.

7.3 Power Management

The power status display bar has 3 battery grids. Please charge in time when the power is low (only one grid left).

a. Charging method: Please use the Type-C charging cable for charging. Plug one end of the charging cable into the charging port of the remote (the bottom directly below the remote) and the other end into the power adapter. Make sure the charging cable is firmly connected.

b. Charging process: During the charging process, the power status display bar will show the charging progress.

When the battery is fully charged, the charging indicator will show the full power grid.

c. Charging temperature: Do not charge in high or low temperature environments. The charging environment temperature range is: 0~45°C.

d. Continuous charging time: The battery cannot be charged continuously for more than 24 hours.

7.4 Storage Requirements

To ensure the performance and life of the remote, please store it within the following temperature range:

- Short-term storage (within 1 month): -20°C to 45°C.
- Medium-term storage (within 3 months): -20°C to 35°C.
- Long-term storage (within 1 year): -20°C to 25°C.

Note: If the remote is stored for more than 3 months in the factory state, it is recommended to charge it once, and the charging capacity can be maintained at 75% (2 grids) to keep the battery healthy.

7.5 Bluetooth Re-Pairing

If you replace the remote or controller, you must re-pair them according to the following instructions:

- Before replacing the new remote, make sure that the old remote is not within the effective signal range, or clear the pairing information of the old remote.
- Clearing the pairing information of the old remote: With the controller turned off, press and hold the MODE button  + TIMER button  simultaneously for 2 seconds to clear the pairing information of the remote.

Pairing steps:

- After powering on the supply unit, press and hold the MODE button  + TIMER button  for 2 seconds to enter Bluetooth pairing mode.
 - Ensure the remote is within the transmission range (20m).
 - On the remote, press and hold the MODE button  + TIMER button  for 2 seconds to enter pairing mode. During pairing, the Bluetooth icon flashes slowly. Once paired, the icon stays lit. If pairing fails within 1 minute, the icon flashes rapidly again.
- If pairing is not completed within 1 minute, the Bluetooth icon will return to the rapid flashing state.

Tip: After pairing, the remote will automatically connect to the controller upon startup. If the connection is successful, the Bluetooth icon will be always on. If the connection fails, it will enter a fast flashing state.

8. APP Control

8.1 APP Download

Please search **"iGarden"**  in the application market to download.

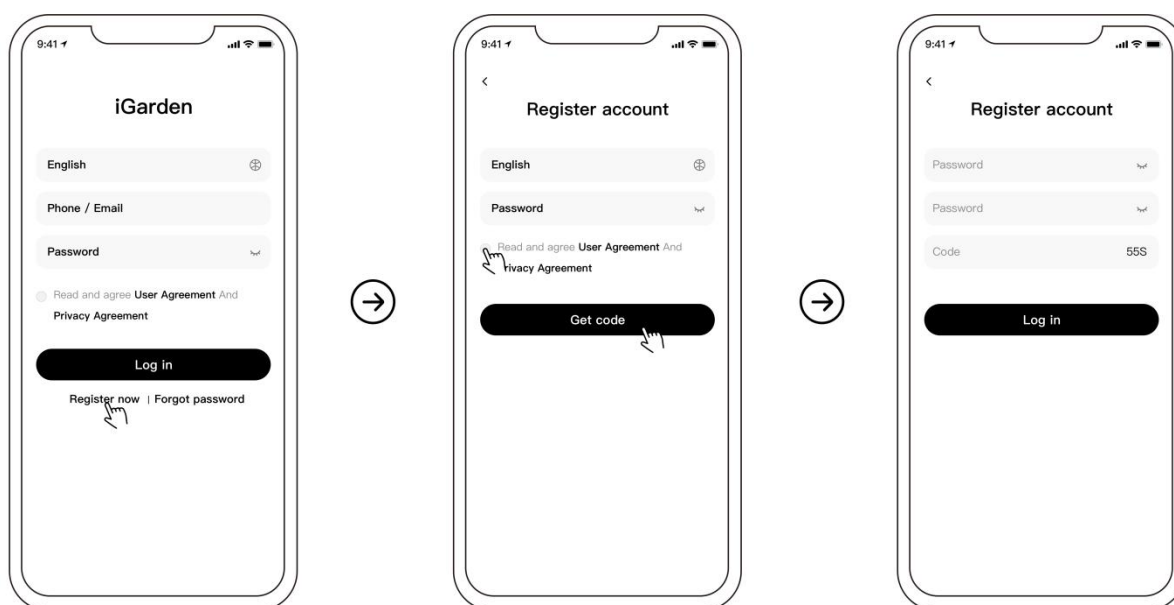
- Android users: You can search and download through the **Google Play**  application market.

- For iOS users, you can search and download through the **App Store**.



8.2 Account Registration and Login

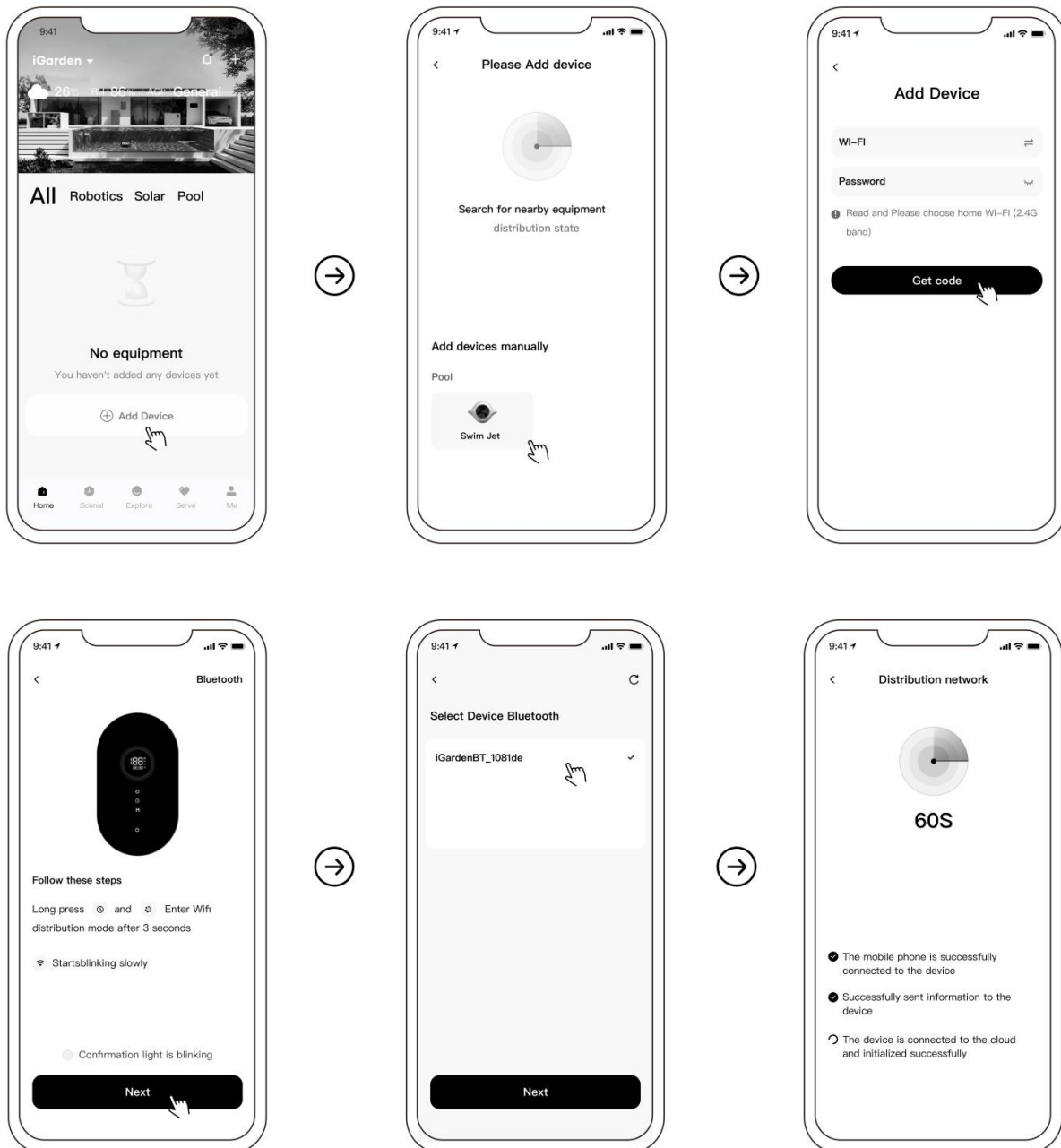
After downloading, you can register and log in your account by **email** or **phone number**.



8.3 Adding devices and networking

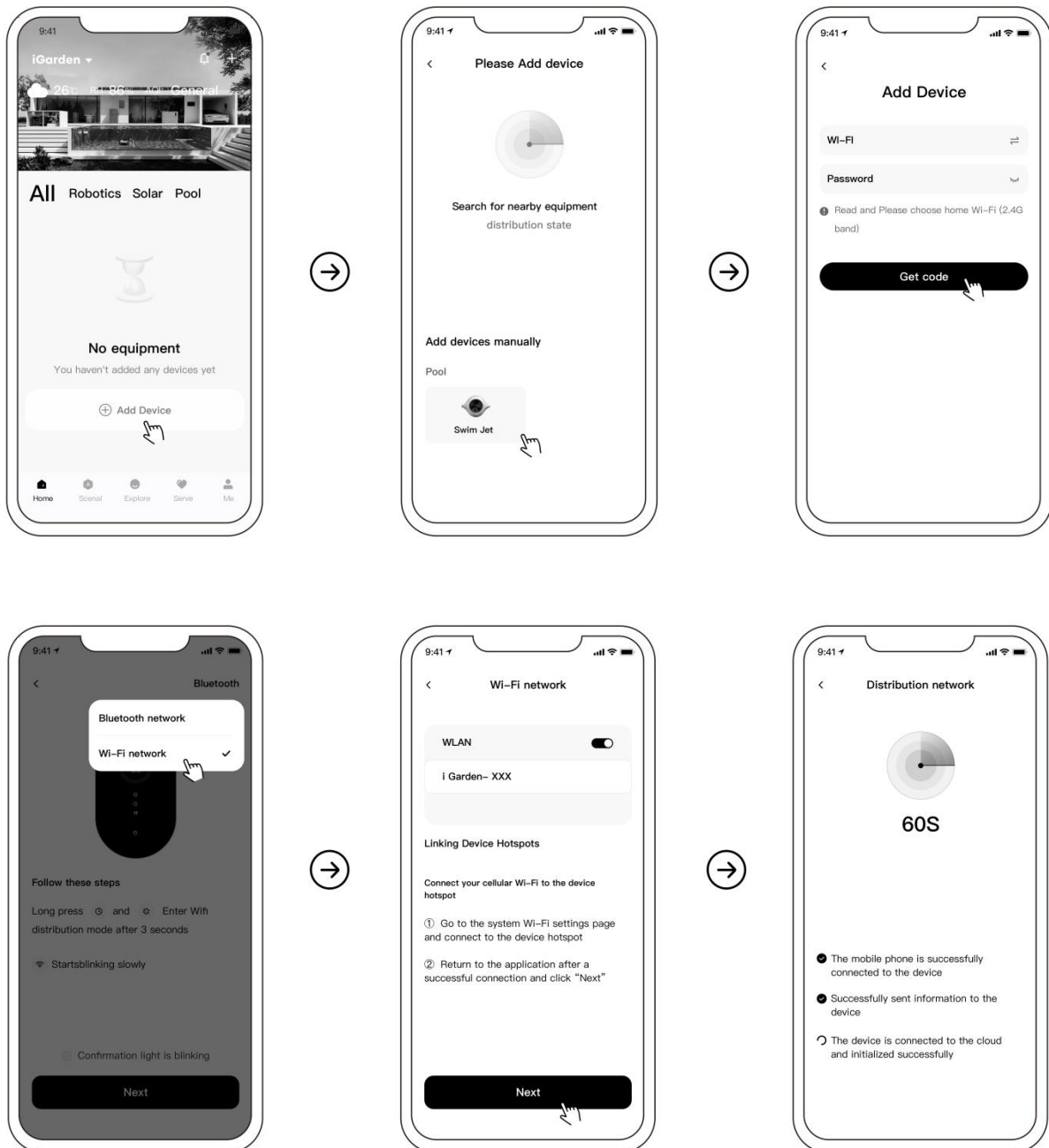
8.3.1 Bluetooth Networking Mode

1. After the controller is turned on, press and hold  and  at the same time for about 2 seconds until the Wi-Fi icon flashes, and then it enters the network mode.
2. Open **iGarden APP** and click "Add Device" button.
3. Follow the APP instructions to complete the device connection, then your device will be displayed in Home **-My Garden**.



8.3.2 WiFi Hotspot Networking Mode

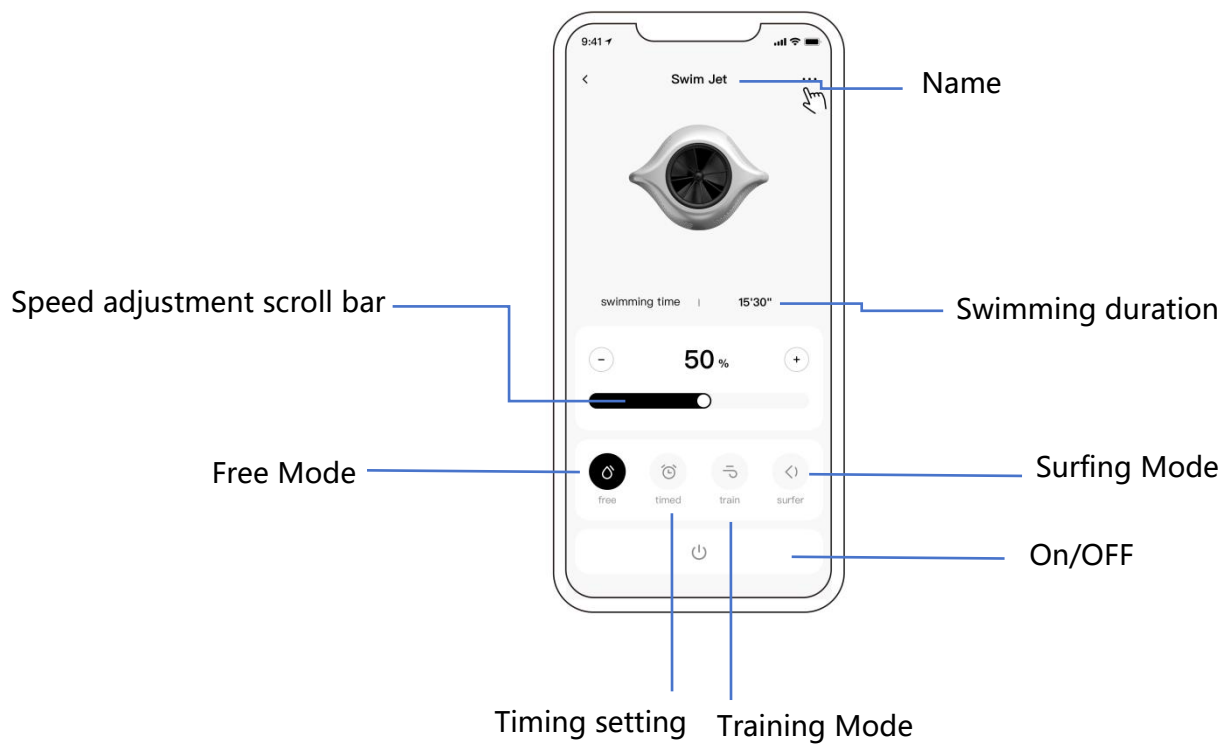
The operation is the same as the Bluetooth mode, select **“WiFi hotspot”** mode to operate, and follow the prompts to complete the connection.



8.4 Interface Functions

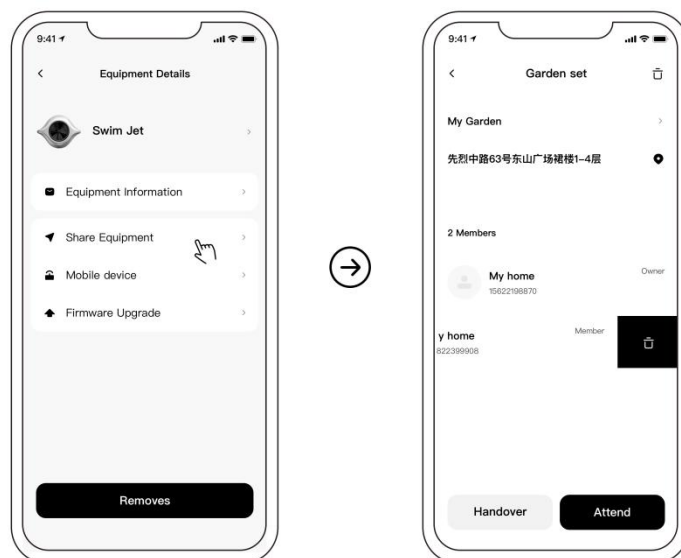
8.4.1 Interface control

After clicking on the device to start, it will enter the free mode by default. The operation page is as follows. Users can switch modes, adjust speed, set time and turn on or off.



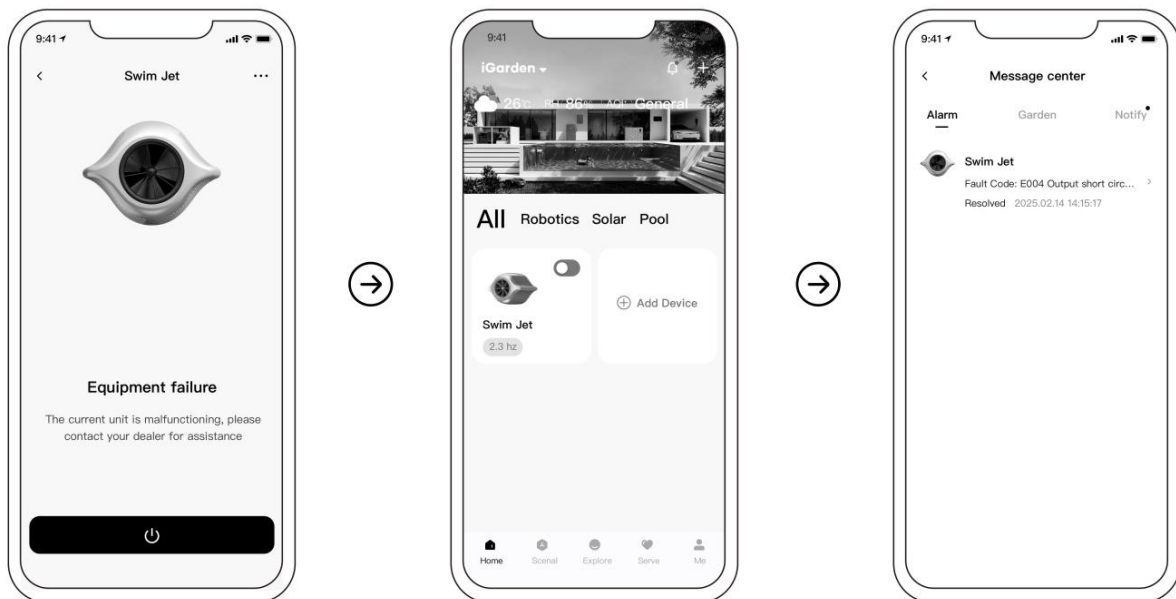
8.4.2 Sharing Devices

As a iGarden manager, you can share a device for use by other users via the device details page.



8.4.3 Fault Alarm

During the use of the product, if a device fault occurs, the fault name and fault code will be displayed on the device control page or message center. If the fault cannot be resolved by yourself, please contact the dealer for processing.



9. Product Care and Maintenance

9.1 When the product is not used for a long time, disassemble the Jet for indoor storage.

1. Turn off the power;
2. Disconnect the power supply cable;
3. Disconnect the control cable on the bottom of controller;
4. Remove the Jet from the pool and make sure the Jet is clean and dry;
5. Store the Jet in a cool and dry place.

9.2 Special precautions for winter storage:

In winter, please lower the pool water level to below the Jet to ensure that the Jet is not immersed in water.



WARNING: When storing the cable plug of Jet, it needs to be covered with a protective sleeve and not exposed to the air.

9.3 Floating rust cleaning:

During operation of this device, trace metal particles in the water will be absorbed and deposited at the connection between the bolts and brackets, forming "floating rust". This is a normal phenomenon and will not affect the reliability of the device itself.

If there is a lot of floating rust, it is recommended to scrub it with a nylon brush and then rinse it with clean water to ensure that the floating rust is completely removed.



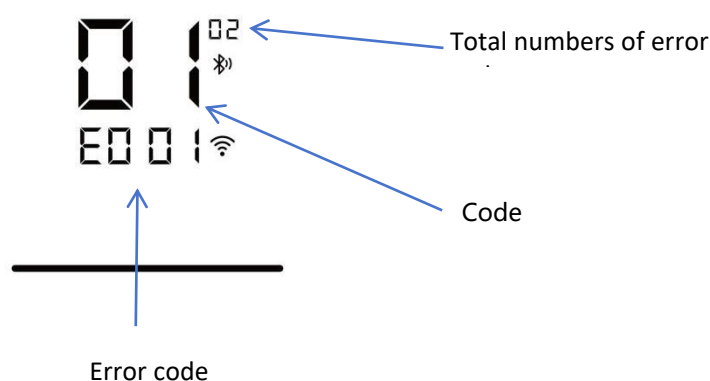
WARNING: Do not use metal brushes for scrubbing, otherwise it will scratch the surface of the parts and destroy the anti-rust layer, resulting in a decrease in corrosion resistance.

10. Failure and Protection

10.1 Fault detection

- **Fault Occurrence:** When the Swim Jet detects a fault (except for speed reduction strategies), it will automatically shut down and display a fault code.
- **Auto-Recovery:** After 30 seconds of shutdown, if the fault is resolved, the device will automatically restore to its pre-fault state. If the fault reoccurs, it will shut down again and display the fault code, continuing to wait in 30-second intervals until resolved.
- **Fault Lockout:** If three faults occur within one hour, the system will lock the fault state and disable auto-recovery. In this case, manual power cycling by a technician is required. When multiple faults occur, you can press  and  to switch to view the fault information, if there is no operation, the screen will automatically switch the display every 5 seconds.
- **Note:** The above is the fault detection process except motor stalling (error code E0 06). Once the motor is stalled, the Jet will stop immediately. Please cut off the power and reconnect it before resuming to operate.

The fault diagram is as follows, the top right corner of the screen  11 for the total number of errors, right in the  middle for the current error number, the bottom  E0 01 for the error code.



10.2 Error codes list:

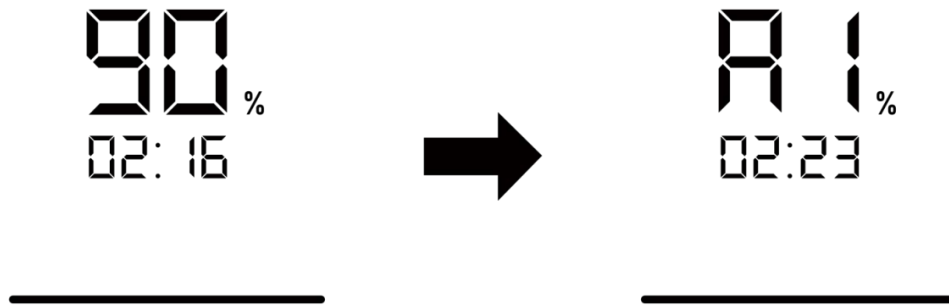
SN	Error code	Description	Reason
1	E0 01	Abnormal bus voltage	The bus voltage effective value deviates from the normal operating voltage range (too low or too high)
2	E0 02	Output current overload fault	Swim Jet current peak is greater than the preset maximum.
3	E0 03	Output current imbalance	The 3 output currents are unbalanced.
4	E0 04	Output shorted	Output wires (wires from the box to the Jet) are short-circuited or high current is present.
5	E0 05	Output Out-of-Phase	Poor contact of output wires or internal wiring problems
6	E0 06	Motor stalling	The motor is tangled or stuck by foreign objects and cannot rotate
7	E0 07	Motor Water Insufficiency Protection	The motor is not completely immersed in water, and it goes into fault and shuts down after running for 30 seconds.
8	E1 01	MOS overheating	The temperature of the mos tube on the driver board is too high.
9	E1 02	High temperature for controller	The internal temperature of the controller is too high.
10	E2 01	Temperature sensor failure	The temperature sensor on the driver board or the temperature sensor circuit on the display board is damaged.
11	E2 02	Motor drive failure	The driver board is damaged or the motor control is abnormal.
12	E2 03	Driver Board Communication Failure	The driver board fails to communicate with the main control for 30 consecutive seconds.

10.3 Speed reduction protection

In order to ensure the safe operation of the Jet, the controller is equipped with the following three kinds of downspeed protection mechanisms:

1. MOS tube high temperature speed limit description

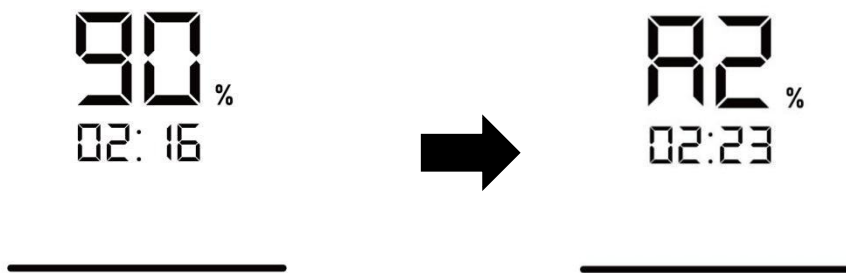
- When the temperature of MOS tube exceeds the set value, the system will automatically slow down, at this time, the interface will alternate between the normal working interface and the MOS tube high temperature warning (interface display A1).



- When the temperature of the MOS tube is too high, the system shuts down and reports an E101 fault.

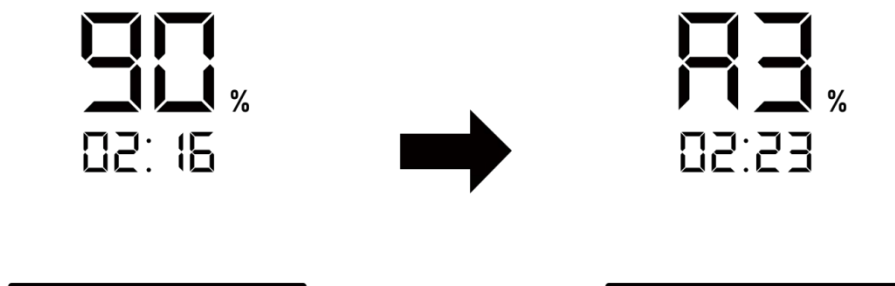
2. Chassis high temperature protection

- When the chassis temperature exceeds the set value, the system will automatically slow down, at this time the interface will alternate between the normal working interface and the chassis high temperature warning (interface display A2).
- When the chassis temperature is too high, the system will shut down and report E102 fault.



3. Output current overload protection

- When the output current exceeds the set value, the system will automatically slow down, at this time the interface will alternate between the normal working interface and the output current overload warning (interface display A3).
- When the output current is too high, the system will shut down and report E002 fault.



Note: In any protection state, the device will automatically adjust the speed to prevent damage and ensure the safe operation of your device.

11. FAQ & Solutions

Problem	Reason	Solution
Loud noise	• The Jet is not fully submerged in water	• Make sure the Jet is fully submerged in water.
Weak flow	• The Jet is not parallel to the water surface	• Check that the screw feet are installed correctly.
	• Motor doesn't work	• If the motor does not work properly, please contact your dealer.
No LCD display	• The controller is not connected to the power supply or the switch is off. • Display panel receiving signal failure	• Ensure that the controller is powered on and the switch is open.

12. Disposal

12.1 Device retirement

- 1.Switch off the power.
- 2.Turn off the power around the pool.
- 3.Disconnect the power cord.
- 4.Disconnect the motor cable under the controller.

12.2 Disposal



When disposing of this product, please sort it into electrical or electronic product waste or give it to your local waste recycling system. By recovering and recycling the device separately at the point of disposal, you can ensure that it is disposed of in a manner that is beneficial to human health and the environment. Contact your local authorities to find out where you can recycle your Swim Jet.

13. Certification Standards

All Swim Jet models comply with the following specific standards:

LVD Instruction: 2014/35/EU

■ EN 60335-1

■ EN 60335-2-41	
■ EN 62233:2008	
EMC Instruction: 2014/30/EU	
■ EN 55014-1	■ EN 55014-2
■ EN 61000-3-2	■ EN 61000-3-3
■ AS/NZS 60335.2.41: 2013 Amd 1: 2018	
■ AS/NZS 60335.1: 2020 Amd1: 2021	
■ AS 1926.3:2010	



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